

# **Far Infrared Saunas Installation/Instruction Manual**



Dear users,

Please read this direction carefully before use and keep it cautiously for the future. The installation of the sauna requires a minimum of 2 people. You should not try to install the sauna on your own as damage will easily occur.

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# 1. INSTALLATION PROCEDURE

## **CAUTION:**

- 1) No plumbing or plumbing fixtures should be placed in the sauna.
- 2) Keep all liquids away from the heating panels.
- 3) Install sauna on a completely level surface.
- 4) Install sauna in an area that is dry.
- 5) Flammable objects and Corrosive chemical substances should be kept far away from the sauna.

**Each side panel has a white label to identify the side and direction. The panel with “LEFT” label should be placed on the left side *according to the sauna* (View from the inside of the sauna). The same goes with the other panels.**

## **※ For Square Style**

(The following pictures are used for your reference. If your sauna has some differences from the pictures, please just follow the steps.)

- 1) Open sauna packages in a large area. Place Floor Panel on the desired location.**



- 2) Locate Back Panel on the Floor panel vertically and tightly.**



**3) Locate the left Wall on the Floor panel in the same way.**



**4) Locate Sitting baffle between the two slips of left and back wall and connect**

**the terminals. Locate Bench Board then.**



- 5) Locate front side panel please. Slide it down vertically between the left wall and the back wall.**



- 6) Locate right side panel in the same way.**



**7) Raise Internal Top ceiling above the Panels, while pull the wires of front and back panel out through the hole in the ceiling.**



**8) Connect the wires on the top. Please refer to the pictures below ( 3 steps).**



**9) Raise External Top Cover above the sauna. Pull the power wire out through the cover hole and fix the cover by a screw.**

**10)**

**Whole sauna:**



***Thanks and Congratulations!  
The installation is completed!***

**※ For Towel rack, cup holder, magazine holder, and oxygen ionizer installation**

Although there are small pre-drilled holes for the placement of these items, the towel rack, magazine holder, and cup holder can be placed wherever you prefer as long as you do not damage the wood. If installing in a different location, it would be a good idea to pre-drill the holes before you tighten the screws. The oxygen ionizer should be installed in the upper left of the back panel, where there is a small wire that should be fed from the top panel.

**Oxygen Ionizer**



**Speaker**



**Color Light**



**Cup Holder**



**Towel rack**



**Magazine Holder**



## **2. How to Use Instructions**

### **1) Caution**

- 1) Check all the circuitry and the plug connections carefully.
- 2) Install a voltage regulator if the power is unsuitable.
- 3) Do not share the outlet with other electrical appliances to avoid danger.
- 4) Do not use the sauna room if under the influence of alcohol, drugs or medications.
- 5) Pregnant women or persons with poor health should consult their physicians before use.
- 6) Minors should be supervised in order to prevent injury.
- 7) Allow up to 30 minutes heat up time.
- 8) Do not use the room for drying clothes, bathing suits, etc.
- 9) Do not put animals in the room.
- 10) After 2 hours of continuous use, shut the sauna down for one hour.

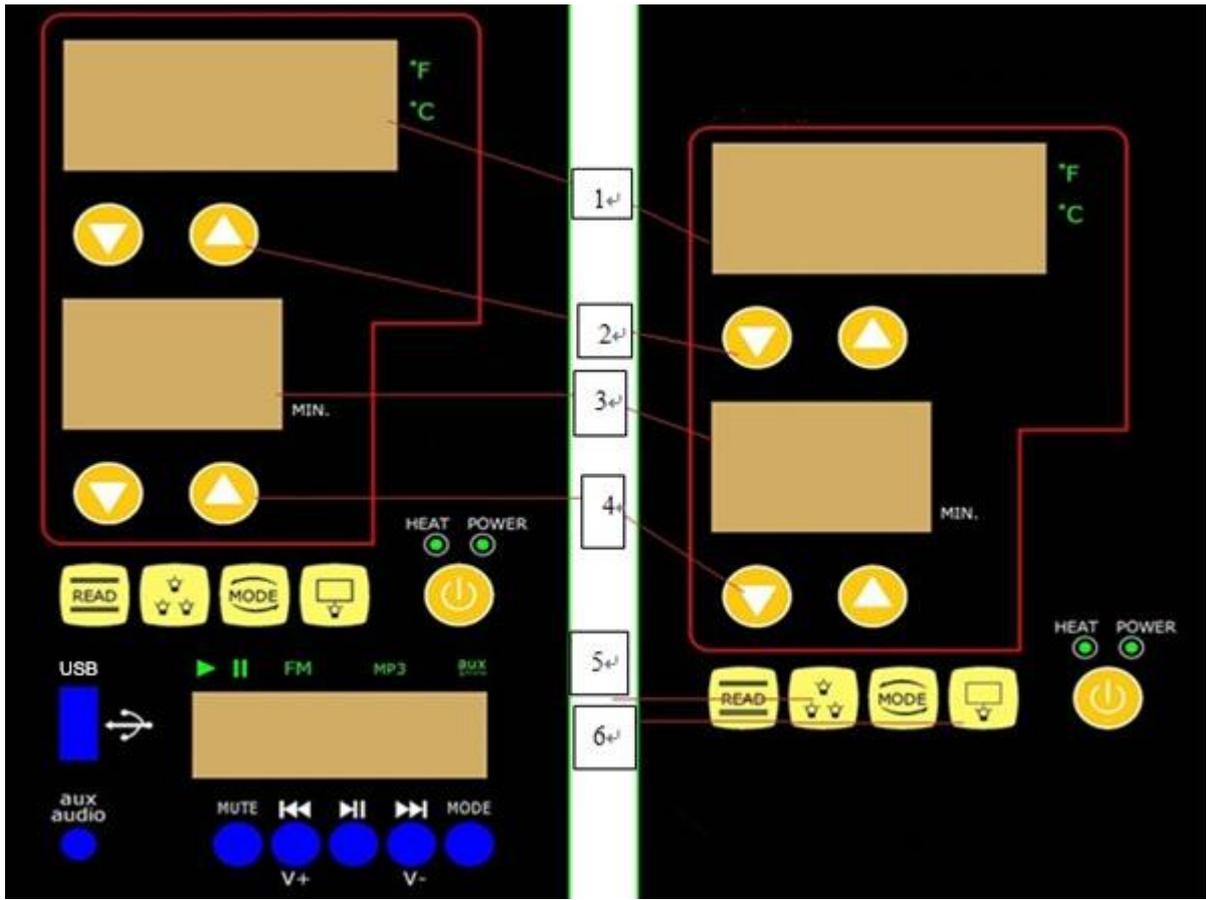
### **2) USE ENVIRONMENT**

- 1) Temperature: 5~40°C;
- 2) Comparative humidity:  $\leq 85\%$ ;
- 3) Atmospheric pressure: 700hpa~1060hpa;
- 4) Power: AC 220V $\pm$ 22V, 50HZ $\pm$ 1HZ.

### **3) CHARACTERISTICS**

- (1) Wooden frame;
- (2) Electronic controls and constant temperature automatically;
- (3) Imported high-precise numerical transporter;
- (4) Electronic keying;
- (5) Far-infrared radiate heaters;

### **4) OPERATION INSTRUCTIONS**



| Number | Function            | Number | Function               |
|--------|---------------------|--------|------------------------|
| 1      | Temperature Display | 4      | Time Control           |
| 2      | Temperature Control | 5      | Color light control    |
| 3      | Time Display        | 6      | Exterior Light control |

1. **Connect the power:** The power display is on and the sauna is ready to work.
2. **Turn on:** Press the **POWER**, the **HEAT** light is on. The temperature displays the actual interior temperature of the sauna.
3. **Temperature Display:** Press arrow **UP** or **DOWN** to set desired temperature. Press the two arrows together to convert Celsius into Fahrenheit.
4. **Time Display:** Press arrow **UP** or **DOWN** to set desired session time (Sauna heaters will turn off when time has reached 0).
5. **Alarm System:** If “-----” appears in the time display, it means the sensor is not installed or it went wrong. Then the sauna stops to work.
6. **Reading light:** Press the button **READ** to turn on/off the reading light.
7. **The Color light control:** Press the color light, the color of the light changes.
8. **The Mode control:** Press the **MODE** to let the color of the light change automatically or not.

9. **Exterior Light control:** Press the exterior light control to turn on/off the exterior light.
10. **Turn off:** Press the **POWER**, the sauna stops working.

## **5) TROUBLESHOOTING**

### **I. The light bulb is out of order**

|   | <b>Possibility</b>                              | <b>Repairing Method</b>   |
|---|---|---|
| 1 | The bulb fuse is burned up.                     | Change a bulb.  |
| 2 | The bulb and the socket are not connected well. | Pull out the bulb and check the socket, change the socket if necessary. Then plug it back in. |
| 3 | The fuse is burned up.                          | Change a fuse. On the top of ceiling.   |

### **II. The control panel is out of order**

|   | <b>Possibility</b>                                     | <b>Repairing Method</b>                         |
|---|--|---|
| 1 | The cable of control panel is not connected well.      | Check the cable connection and fix it properly. |
| 2 | The fuse is burned up.                                 | Change a fuse. On the top of ceiling            |
| 3 | The indicator light of power is on, but no led display | Most likely will need a new control panel       |

### **III. The far infrared heaters are out of order**

| <b>Phenomenon</b>             | <b>Possibility</b>                          | <b>Repairing Method</b> |
|-------------------------------|---|-------------------------|
| 1 One of heaters cannot heat. | 1) The heater is not connected properly     | Check connection        |
|                               | 2) The heater needs replacement             | Replace heater          |
| 2 All heaters cannot heat.    | 1) The power plug is not connected properly | Check power plug        |
|                               | 2) The heaters are not properly connected   | Fix the connections     |

|  |                              |                      |
|--|------------------------------|----------------------|
|  | 3) Relay malfunction         | Change relay         |
|  | 4) Control panel malfunction | Change control panel |

## **6) MAINTENANCE**

- I. The sauna room should be kept clean and odor free.
- II. Damp towels should always be used on benches otherwise perspiration penetrates the soft wood.
- III. Air out the room often by keeping the door and vents open when the room is not in use.
- IV. Saunas that are in daily use should be washed down at least once a week to keep them clean and the air fresh.
- V. Inspect benches regularly for required maintenance.
- VI. To clean and remove perspiration stains, use soap or detergent in warm water, best applied with a scrub brush
- VII. Badly soiled surfaces may require sanding Sand paper wrapped around a wooden block works well.

## **7) WARRANTY**

- I. Please fill in the warranty card on the following page within 30 days to register your sauna and receive a full warranty.

We guarantee our sauna against defective material and/or workmanship for a period of 12 months from the purchase date. We warranty the replacement of heaters and any electronic components associated with the sauna for the life of the sauna to its original purchaser. Variations in wood texture, color, and normal wear are not covered by any warranty. We do not warranty the CD/DVD/LCD System as it carries its own manufacturer's warranty. The warranty is deemed void if the sauna has been misused, altered, or open to the elements of weather. Any deviation from the instruction manual causing damage to sauna will not be under warranty. Our Saunas and any of its subsidiaries and/or associates shall not be held responsible for any misuse of the sauna by customer. Our Saunas shall not be liable for any damage and/or injury caused by customer misuse of product. Customers shall use sauna at their own risk. Conditions are subject to change without notice.

- II. Any damages sustained to sauna set during transportation are not covered by this warranty. Claims for damage must be filed through transport/shipping Company. Any damage must be reported on the Bill of Lading through transport shipping company.
- III. You're welcomed to give us suggestions.

## **DISCLAIMER**

***Our Saunas and its associates do not provide medical guidance. Consult a doctor for medical advice. All of the information contained in this manual is for information purposes only. We reserve the right to***

*change, without notice, anything contained within the manual. Our Saunas shall not be held responsible for printing variations. Color variations may occur. Some models are shown with optional features.*

**8) WARRANTY CARD**

|                     |  |                   |  |
|---------------------|--|-------------------|--|
| Model No            |  | Serial No         |  |
| Owner's Name        |  | Telephone         |  |
| Address             |  |                   |  |
| Dealer's Name       |  |                   |  |
| Purchase Date       |  | Installation Date |  |
| Installation Status |  |                   |  |
| Signer: _____       |  |                   |  |
| Remarks             |  |                   |  |